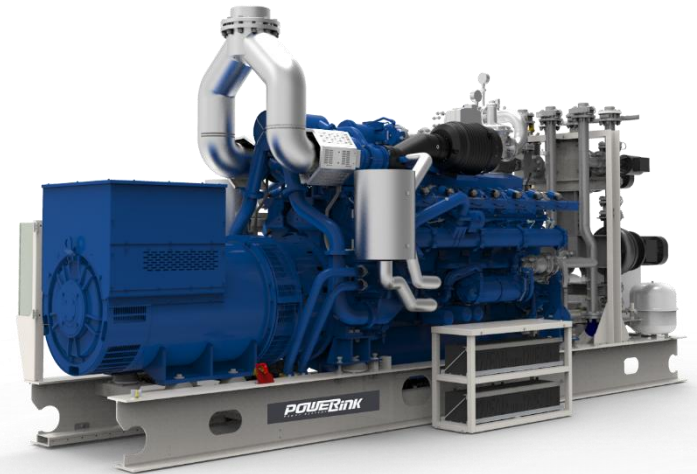


Standard Basic Module - Open Type

- Highly efficient gas engine and AC synchronous alternator
- Gas safety train
- Exhaust and jacket water heat exchanger
- Heating water and jacket water circulation system
- Advanced engine control system, including: ignition system, detonation control system ,speed control system , air/fuel ratio control system
- Strict shop test for all CHP unit
- Industrial silencer with silencing ability of 12-20dB(A)
- Unattached switch cabinet and electric control cabinet
- Multi-functional control system with simple operation
- Data communication interfaces integrated into control system
- Monitoring battery voltage and charging automatically
- Auto refilling oil system
- Bus interface for connecting to higher level control unit



Structure and control cabinet

Structure type	Open type
Canopy painting	High-class powder coating
Electrical control cabinet	Integrated ,IP54
Noise level @1m, dB(A)	101
@7m, dB(A)	89.4
@10m, dB(A)	83.6

Dimension and weight

Dimension (LxWxH) , mm	4700x1600x2100
Weight, kg	5700

Special statement :

1. The technical data are based on natural gas with a lower calorific value of 36MJ/Nm³.The technical data indicated is based on standard conditions according to ISO8528/1, ISO3046/1 and BS5514/1.
2. The technical data is measured in standard conditions:
Absolute atmospheric pressure: 100kPa
Ambient temperature : 25°C
Relative air humidity : 30%
3. Rating adaptation at ambient conditions acc to DIN ISO 3046/1.
The tolerance for the specific fuel consumption is + 5 % at rated output.
4. Technical data above are just for standard product ,and may be subject to change. As this document is used only for presale reference, take the specification supplied by PowerLink before ordering as final.

Power and efficiency @50Hz

Electric power -kW	350	Electric efficiency	41.9%
Heat power-kW	439	Heat efficiency	52.5%
Fuel input-kW	835	Total efficiency	94.4%

Fuel and emission

Fuel type	Natural gas
Methane number	MN>80
Excess air factor (Lambda)	1.69
Fuel consumption @100% load, m ³ /h	84
Supply gas pressure range, kPa	10~20
Emission without catalytic converter	
NOx , mg/Nm ³	<500mg/Nm ³
CO , mg/Nm ³	<750mg/Nm ³
HCHO (formaldehyde) , mg/Nm ³	<60mg/Nm ³
NMHC , mg/Nm ³	<40mg/Nm ³
Emission with catalytic converter (optional)	
NOx , mg/Nm ³	≤250

CG350-NG

Natural Gas CHP Unit

POWERink
Power Systems
We Produce Green Energy...

Standard Basic Module + Acoustic Attenuated Canopy (Optional)



Dimension and Noise Level

Canopy Size	5100*1700*2500mm
Noise Level@ 1m , dB(A)	87
@ 7m , dB(A)	75.2
@ 10m , dB(A)	70.2

- Modular designed and manufactured for plug and play
- Environmental friendly low emission
- Small indoor space required for installation
- Low noise does not affect the surrounding environment



CG350-NG

Natural Gas CHP Unit

Standard Basic Module + Acoustic Attenuated Container (Optional)



Dimension and Noise Level

Optional container (mm) (customized container modeling service available)	<input type="checkbox"/>	6058*2438*2591
	<input type="checkbox"/>	12192*2438*2896
	<input type="checkbox"/>	12192*3000*2896
	<input type="checkbox"/>	13500*3000*2896
	<input type="checkbox"/>	15000*3200*3000
Noise Level@ 1m , dB(A)		85
@ 7m , dB(A)		73
@ 10m , dB(A)		68

- Outdoor application enabled, weatherproof and dustproof, corrosion preventive
- Environmental friendly low emission
- Modular designed and manufactured for plug and play
- Low noise does not affect the surrounding environment



CHP Unit performance data and manufacturing technology

CHP unit model	CG350-NG	Power and efficiency			
Electric output power (kW)	350	Load	100%	75%	50%
Heat output power (kW)	439	Electric power (kW)	350	263	175
CHP unit electric efficiency	41.9%	Heat power (kW)	439	329	219
CHP unit heat efficiency	52.5%	Energy input (kW)	835	622	430
CHP unit total efficiency	94.4%	Electric efficiency	41.9%	42.3%	40.7%
Hot water production @inlet 70°C/outlet 90°C[t/h]	17.1	Heat efficiency	52.5%	52.9%	50.9%
Overload runtime at 1.1xSe(hour)	1	Total efficiency	94.4%	95.2%	91.6%
Steady-state voltage deviation	≤±1%	Manufacturing technology <ul style="list-style-type: none"> ● Special welded base frame, inner vibration isolators and design for whole lifting ● With high-class paint, enduring brightness as well resistance against abrasion and defacing ● Installation manual, operation and maintenance manual wiring program Standards and certificate <ul style="list-style-type: none"> ● ISO3046 , ISO8528 , GB2820 ● BS5000PT99 , AS1359 , IEC34 ● ISO9001:2008 quality system certification 			
Transient-state voltage deviation	-15%~20%				
Voltage recovery time(s)	≤4				
Voltage unbalance	1%				
Steady-state frequency regulation	±0.5%				
Transient -state frequency regulation	±5%				
Frequency recovery time(s)	≤3				
Steady-state frequency band	0.5%				
Recovery time response(s)	0.5				
Telephone interference factor(TIF)	≤50				
Telephone harmonious factor(THF)	≤2%, as per BS4999				

AC alternator performance data

Alternator brand	Leroy-Somer	Voltage	Power
Alternator model	LSA47.2M7	380V	400 kW
Rated output power (kW)	400	400V	400 kW
Power factor	0.8	415V	400 kW
Rated current @ 400V and 100% load (A)	722		
Excitation system	Brushless		
THF (BS EN60034- 1)	<2%		
Bearing number	2		
Winding material	100% copper		
Wiring connection	Series star		
Rotor insulation class	H		
Winding pitch	2/3		
A.V.R. model	R450		
Voltage fluctuation(no load to full load)	± 0.5%		
Housing protection	IP23		
TIF (NEMA MG 1-22)	<50		
Excitation method	AREP		
Rated ambient temperature(°C)	40		
Rated stator temperature rise(°C)	125		

Efficient gas engine

General data

NO. of cylinders		8
Engine type		4-stroke, turbo charged and air to water cooled, lean burn
Cylinder arrangement		V-form
Bore x stroke	mm	132×157
Displacement	L	17.2
Compression ratio		12: 1
Rated speed	rpm	1500
Rated output power	kW	370
Excess air factor		1.69
Rotation direction		Anti-clockwise viewed on flywheel
Ignition timing	°BTDC	16

Cooling system

Coolant refilling capacity	L	21
Max. jacket water operating pressure	kPa	300
Min. jacket water circulation flow	L/min	475
Min. jacket water temperature	°C	80
Max. jacket water temperature	°C	88
Max. jacket water difference(inlet-outlet)	K	6
Min. circulation flow LT	L/min	90
Min. circulation flow HT	L/min	260
Coolant type	Mixture of 40% antifreeze and 60% clean fresh water. Lower ambient temperature, higher content of antifreeze.	

Induction/exhaust system

Exhaust flow	kg/h	1800
Combustion air flow	kg/h	1750
Exhaust temperature	°C	433
Max. exhaust back pressure	mbar	40
Max. suction restriction	mbar	15

Fuel control system

Gas train, Including:	ball valves
	filters
	gas pressure gauge
	safety solenoid valves
	constant pressure regulator etc
	gas pressure relief valve

Lubrication system

Max. refilling capacity	L	95
Min. refilling capacity	L	36
Max. consumption	kg/h	0.175
Lubrication oil pump		Gear driven

Energy balance and gas flow

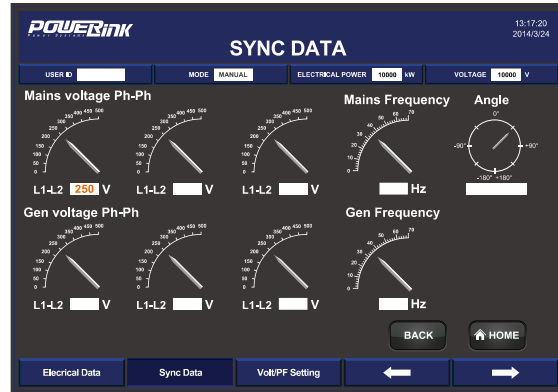
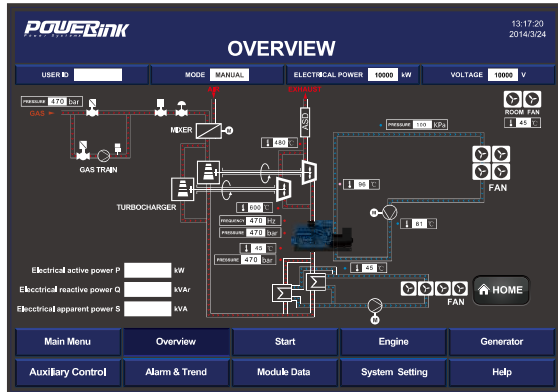
Load	100%	75%	50%
Mechanical power, kW	400	300	150
Coolant heat, kW	183	156	124
Mixture heat HT, kW	51	25	5
Mixture heat LT, kW	12	10	5
Exhaust heat up to 120°C, kW	205	167	125
Max. radiation heat, kW	38.5	/	/
Energy input, kW	835	622	430
Combustion air flow, kg/h	1750	1311	747
Fuel consumption, m³/h	84	62	43
Exhaust gas flow, kg/h	1800	1368	800

Ignition system

Ignition type	Electronic ignition system
Polarity	Negative earth
Spark plug	Separate for every cylinder

PCC-300 control system

Open control system is adopted with touch screen display , and various functions, including: engine protection and control, paralleling between gensets or gensets and mains, and CHP control functions, as well as communication functions, etc.



Main functions

- Engine monitor : coolant, lubrication, exhaust, battery
- Supply gas circuit monitor: pressure, temperature and CH4 content
- Auto paralleling and load share
- Voltage and PF control
- Alternator data : U, I, Hz, kW, kVA, kVAr, PF, kWh, kVAh
- Mains data: U, I, Hz, kW, kVAr, PF
- Modbus communication protocol based on RS232 and RS485 interfaces
- SMS message
- Internet connection and USB 2.0 interface
- 10-inch touch screen
- Internet monitor, auto orientation and cloud communication
- 1000 history events log

Advantages

- Accordant with consumer requirement
- Complete control project
- Convenient remote monitor and service
- Simplified engine start/stop control
- Enhanced stability and safety

Standard protection functions

- Alternator protection**
- 2xReverse power
 - 2xOverload
 - 4xOvercurrent
 - 1xOvervoltage
 - 1xUndervoltage
 - 1xOver/under frequency
 - 1xUnbalanced current
- Busbar/mains protection**
- 1xOvervoltage
 - 1xUndervoltage
 - 1xOver/under frequency
 - 1xPhase sequence
 - 1xROCOF alarm

Standard control functions

- Power control**
- RPM control(synchronization)
 - Power control(grid connection)
 - Load share(island)
- Lubrication control**
- Auto refilling
 - Warning and monitoring
- Fan control**
- Ventilation for engine room
 - Radiator fan
 - Emergency radiator fan
- Engine protection**
- Various routine and customized protection functions
 - Monitoring
- Voltage control**
- Voltage tracking (synchronization)
 - Voltage control(island)
 - PF control(grid connection)
 - Reactive power share (island)
- Pump control**
- Cooling system
 - Emergency radiator
- Valve control**
- Cooling system
 - Heating system
 - Emergency radiator

Standard configuration

Engine	Alternator	Canopy and base	Electrical cabinet
Gas engine Ignition system Lambda controller Electronic governor actuator Electrical start motor Battery system Auto charging system Detonation control system Coupling	AREP AC alternator H class insulation IP23 protection AVR voltage regulator PF control	Steel monocoque base frame Engine bracket Vibration isolators Alternator base	Air circuit breaker Paralleling control system 10-inch touch screen Communication interfaces Electrical switch cabinet
Gas supply system	Lubrication system	Standard voltage	Induction/ exhaust system
Gas safety train Air/fuel mixer	Oil filter Daily auxiliary oil tank Auto refilling oil system New and used oil tank (Only applicable to container , two inch with the daily oil tank)	380/220V 400/230V 415/240V 440/254V	Air filter Exhaust silencer Exhaust bellows Gas flowmeter Gas leakage protection(Only applicable to canopy and container)
Heat exchange system	Service and documents		
Exhaust heat exchanger Jacket water circulation pump Jacket water heat exchanger Mixture circulation pump Intercooler radiator Expansion tank, Shut-off valve Three-way auto proportional valve	Tools package Installation and operation manual Maintenance manual Software manual Parts manual	Engine operation and maintenance manual Gas quality specification Control system manual After service guide Standard package	

Optional configuration

Engine	Alternator	Service and documents	Lubrication system	Exhaust system
Heavy duty air filter Backfire safety control valve Jacket water heater	Space heater Treatments against humidity and corrosion	Service tools Maintenance and service parts	Oil consumption gauge	Guard shield from touch Residential silencer Three-way catalytic converter
Canopy and base	Gas supply system	Heat exchange system	Electrical system	Voltage
SECC base frame	Gas flow gauge	Jacket water radiator		200V 220V 230V 240V